#### Heating the Midwest – Minneapolis, MN April 10, 2017

Agricultural Innovation: From Idea to Reality



## **About AURI**

- AURI helps discover new uses for agricultural commodities
- AURI was created by the MN Legislature, and its mission is to foster longterm economic benefit through value-added agricultural products.







### **Focus Areas**





### **AURI's Services**

Applied Research and Development



Hands-On Scientific Assistance



Innovation Networking



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#### **AURI Waseca Lab**

#### Coproduct Utilization

- o Grinding
- o Milling
- o Size reduction
- o Blending
- o Pelleting
- o Drying
- Product characterization
- o Particle size analysis









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#### • Project Partners:

- University of Minnesota, Center for Urban and Regional Affairs (CURA)
- University of Minnesota, Northwest Regional Sustainable Development Partnership (NWRSDP)
- Western Illinois University, Illinois Institute for Rural Affairs (IIRA)
- Northwest Minnesota Multi-County Housing & Redevelopment Authority (NWMNHRA)
- Greater Minnesota Management (GMM)
- Northwest Manufacturing, Inc. / WoodMaster, Minnesota
- Pinecrest Medical Care Facility, Michigan
- Heating the Midwest Biomass Resources & Demographics Action Team



#### Project Intent

- Identify innovations that utilize biomass as the energy source for cooling systems
- Small to medium sized applications
- Assess basic economic analysis of various energy sources
- Assess basic economic installation cost on a multihousing unit



#### **Different Types of Biomass Fuel**

Fuel Type	Retail Cost (Minnesota)	Btu/lb	Cost/Mbtu	Cost/kWh	
Wood Chips*	\$60/ton	4,300	\$ 9.30	\$0.03	
Wood Pellets*	\$160/ton	8,250	\$12.93	\$0.04	
Natural Gas	\$13.21/Mcf**	19,000	\$15.73	\$0.05	
Propane	\$2.60/gal	21,500	\$33.49	\$0.10	
Corn Cobs	\$60/ton	7,461	\$ 5.74	\$0.02	
Heating Oil	\$3/gal	18,104	\$30.90	\$0.11	
Electricity	\$.1135/kWh	3,412/kWh	\$34.28	\$0.14	
<i>Note.</i> *Bulk; ** Mcf=Thousand cubic feet;**Peak summer average price.					



#### Technologies Identified

- Absorption chiller generates the air cooling effect from the heat generated
- The heat from the biomass is used to operate the absorption chiller to cool the air

Trane (Thermax) Cooling System – Single Effect Vapor Absorption Chiller



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The basic operation cycle of the single effect vapor absorption chiller

#### Absorption Chiller Manufacturers

(capable of utilizing biomass thermal and Lithium Bromide as a refrigerant)

- Yazaki Energy Systems, Japan
- Trane Systems (Thermax), U.S.A.
- BSH Innovative Heating & Cooling Solutions,
   N. Ireland



### Analysis of Wood Pellets as the Primary Source of Energy (per month) using absorptive chilling VS

#### Analysis of Electricity of Conventional Air Conditioning Unit (per month)



- Estimate based on average household electricity consumption of 911 kWh
  - Average wood pellet cost per month: \$40.18 (absorption chiller)
  - Average electrical cost per month: \$47/month (COP=2.2) to \$30.29/month (COP= 3.4)
    - COP is defined as the ratio of heat removal to the energy input to the compressor.
    - Coefficient of Performance (COP) for electrical cooling (range 2.2 to 2.5)
    - Source:
      - <u>http://antaresgroupinc.com/how-to-decide-if-an-absorption-chiller-right-for-you/</u>



#### Economics of the Technology

#### **Capital Costs of 30 Ton Cooling System**

ltem	Cost	
Biomass boiler	\$ 68,378*	
Absorption chiller	\$ 65,000**	
Control system	\$ 14,000	
Cooling tower	\$    5,040***	
TOTAL	\$152,418	
Note. *(G. Gagner, personal communicatio		
**(M. Spresser, personal communication, J		
***(HVAC Brain, Inc., 2016)		Agricultural Utilization

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- Economics of the Technology 30 ton cooling system
  - Estimated Installation and Pipelining Cost \$173,391
- Total Cost
  - Capital/Product Costs \$152,418
    Pipelining & Installation Costs \$173,391
  - Pipelining & Installation Costs
     GRAND TOTAL:



#### Potential Application of a Cooling System

- Small scale industries
- Strip malls
- Quad homes
- Townhomes



#### • Conclusions

- Worth consideration if:
  - Constructing a new building
  - Retrofitting a current system where piping is in place
  - Potential utilization of a hybrid biomass system





#### Full copies of the report are available at: *auri.org* Or At our Booth



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