## MICHIGAN WOODENERGY a smart fuel choice



### WHAT IS ENERGY COSTING YOU? An overview of the Michigan Wood Energy Calculator

Jessica Simons April 30, 2014 Heating the Midwest Conference - Green Bay, WI

Southeast Michigan Resource Conservation & Development Council

### IMPETUS



### PREVIOUS WORK

2005 SE MICHIGAN WOOD RESIDUE STUDY (Sherrill and MacFarlane 2007) 2,600 companies 7.5 M cu yd/yr =354 football fields 10 ft deep Disposal cost = \$8.8 M 28% landfilled

> 2009 SE MICHIGAN 2009 SE MICHIGAN 2009 YARD SURVEY (Nzokou 2009) 180 yards = \$40M/yr Only 30% recycled

### PROJECT BACKGROUND

Project Lead: CTA Architects & Engineers

2007 GOALS:
Explored small institutional/

commercial biomass conversion projects Identified 2,300 MI boilers w/est payback <20 yrs • Conducted feasibility studies

> Project Lead: Wilson Engineering Systems

2012-2014 GOALS: Revisited Michigan boiler list; called priority sites • Used same methodology across 35 states • In process of conducting feasibility studies

#### www.michiganwoodenergy.org



FAQ

| Is wood  | fuel | right |
|----------|------|-------|
| for your | boil | er?   |

Home

Calculator

- Calculate Costs
- Learn More

The local, clean, renewable, affordable, **sustainable** fuel choice.

Report

About

Contact



#### Exploring Woody Biomass Retrofit Opportunities In Michigan Boiler Operations

#### 9/28/2007

The <u>Southeast Michigan RC&D Council</u> selected a team of experts (<u>CTA Architects Engineers</u>, <u>Emergent Solutions</u>, <u>Christopher Allen</u> + <u>Associates</u>, <u>Loracs Creations</u>, and <u>Geodata</u>) to provide a statewide assessment of the potential to integrate wood-fired boiler systems into existing facilities throughout the State of Michigan.

Their final report, *Exploring Woody Biomass Retrofit Opportunities In Michigan Boiler Operations*, includes analysis and conclusions that may help guide strategic wood energy developments statewide. Key features of the report include discussions of the following:

- Recent biomass utilization studies and successful retrofit projects
- Probable costs, savings, and simple payback scenarios for

Download the Report

All are PDF files.

Final Report (1.31 MB)

Appendix A: Statewide Summaries (58 KB)

Appendix B: County Summaries (595 KB)

Appendix C: Figures <u>Figures 1 - 5</u> (3.05 MB) <u>Figures 6 - 10</u> (3.11 MB)

Figures 11 - 15 (3.19 MB)

## MICHIGAN WOODENERGY CALCULATOR: PRIMARY TARGETS

- Beginner-level exploration: - Simple - Few data points - Accessible
  - Small commercial or institutional retrofit
  - Intended as first step, prior to using engineers

MICHIGAN WOODENERGY CALCULATOR LIMITATIONS

- Designed for retrofit of traditional systems oversized for peak loads
- Estimates on costs and savings are based on slightly older technology (2007) than currently available
- No thermal storage options are included
- Very large or small systems can have less reliable results

### EXAMPLE 1: USFS-WERC STUDY SITE - PA SCHOOL

#### Wood Energy Calculator Contact Information E-mail Calculator Continued jessica.simons@semircd.org **Boiler Size** Fuel Information Combined Input of Boilers Currenth County Facility Price of Current Fuel Out of State . 8,400,000 2.95 (\$ per gallon) (in BTUs) Facility Type Annual Use of Current Fuel Office/Retail 63,500 (in gallons) **Current Fuel Type** Detention Projected Price of Wood Fuel Coal ۲ Education 40 (\$ per green ton) Flectrical Healthcare Industry Fuel Oil Financing Power Production Natural Gas Projected Interest Rate Residential 5 (%) Propane Not Applicable

### EXAMPLE 1: USFS-WERC STUDY SITE - PA SCHOOL

#### Michigan Wood Energy Report

Estimated Total Project Cost: \$936,600.00

#### Simple Payback: 6.8 years

| Project Financing Information                |              |  |  |
|--|--------------|--|--|
| Percent Financed                             | 100%         |  |  |
| Amount Financed                              | \$936,600.00 |  |  |
| Amount of Grants                             | \$0.00       |  |  |
| Interest Rate                                | 5%           |  |  |
| Term   | 10 Years     |  |  |
| Annual Finance Cost - Principal and Interest | \$121,294.00 |  |  |

| Annual Project Costs                            |               |                           |                           |               |                 |
|---|---------------|---------------------------|---------------------------|---------------|-----------------|
| Cash Flow Descriptions                          | Unit<br>Costs | Fuel Source<br>Proportion | Annual Fuel<br>Quantities | Fuel<br>Units | Year 1<br>Costs |
| Estimated Existing Annual Cos                   | sts           |                           |                           |               |                 |
| Existing Fuel (fuel oil)                        | \$2.95        |                           | 63,500.00                 | gallon        | \$187,325.00    |
| Estimated Proposed Wood-Fin                     | red System    | n Annual Costs            |                           |               |                 |
| Wood Fuel (chips)                               | \$40.00       | 95%                       | 953                       | ton           | \$38,120.00     |
| Existing Fuel                                   | \$2.95        | 5%                        | 3,175.00                  | gallon        | \$9,366.00      |
| Additional Operation and<br>Maintenance Costs   |               |                           |                           |               | \$3,000.00      |
| Total Proposed Annual Costs                     |               |                           |                           |               | \$50,486.00     |
| Annual Cost Savings                             | 1             |                           |                           | <             | \$136,839.00    |
| Annual Finance Cost -<br>Principal and Interest |               |                           |                           |               | \$121,294.00    |
| Net Annual Cash Flow                            |               |                           |                           |               | \$15,545.00     |

### EXAMPLE 1: USFS-WERC STUDY SITE - PA SCHOOL

| SITE DETAILS:<br>8.4 mm BTU boiler<br>63.5K gal fuel oil/yr<br>\$2.95/gal oil - \$40/ton wood | Preliminary<br>Feasibility<br>Report* | MWE<br>Calculator<br>Results |
|---|---------------------------------------|------------------------------|
| Total Project Cost  | \$1.3 M                               | \$936K                       |
| Simple Payback  | 10.8 years                            | 6.8 years                    |
| Existing Fuel Cost  | \$187K                                | \$187K                       |
| Proposed Annual Fuel Cost   | \$75K                                 | \$50.5K                      |
| Annual Savings  | \$122K                                | \$137K                       |
| Annual Cash Flow  | \$3K                                  | \$15.5K                      |

Data from: USDA Forest Service Preliminary Feasibility Report Penns Manor Area School District - November 2011 Yellow Wood Associates, Inc. http://na.fs.fed.us/werc/woody\_biomass/

### ASSUMPTIONS

#### Assumptions

Some standard values were used to make this calculation. These figures are likely to be suitable for your project; however, a site with different values may have a less reliable report. The following assumptions were used:

- Amount of grants: \$0.00
- Term of financing: 10 years
- Wood fuel type = chips for systems > 3,000,000.00 btu
- Wood fuel type = pellets for systems <= 3,000,000.00 btu</p>
- Proportion of wood fuel use in new system: 95%
- Proportion of existing fuel use in new system: 5%

[Note: Wood boiler sizes are assumed to be half of the size of existing boilers to maximize efficiency. This size is optimal for meeting the needs of 90-95% of a typical heat load. Existing fossil fuel boilers, which are generally oversized, can still be used to meet infrequent peak load conditions.]

The information provided by the Wood Energy Calculator is a preliminary assessment and should not be used to develop actual project plans. Projected costs and savings are only estimates; no guarantee of actual expenses or benefits is implied.

Projects in Livingston, Macomb, Monroe, Oakland, Saint Clair, Washtenaw, and Wayne Counties are subject to PM-2.5 EPA non-attainment area standards. In most cases, additional air quality measures are required in this region and will likely result in higher costs.

#### Please see the FAQs and Interpreting Your Results for more information.

## MICHIGAN WOODENERGY INTERPRETING RESULTS

A guide is included in all reports to assist users with interpreting results and understanding definitions, such as:

### SIMPLE PAYBACK =

(Time needed to pay off system through cost savings alone.) <u>Estimated total project cost</u> Annual cost savings

### NET CASH FLOW =

Annual cost savings - Annual finance cost

### EXAMPLE 2: Pharma Facility - Ann Arbor, MI

#### Wood Energy Calculator

| mail  |   |
|---|---|
| essica.simons@semircd.org                   |   |
| County                                      |   |
| Washtenaw •                                 |   |
|   | _ |
| Facility Type                               | - |
| Office/Retail                               |   |
| Detention                                   |   |
| Education                                   |   |
| Healthcare                                  |   |
| Industry                                    |   |
| O Deves Developing                          |   |
| Power Production                            |   |
| 🛛 Residential                               |   |
| Not Applicable                              |   |
|   | - |
| Boiler Size                                 | - |
| Combined Input of Boilers Currently in Your |   |
| 48,500,000 (in BTUs)                        |   |
|   |   |
|   |   |
| Current Fuel Type                           |   |
| D Coal                                      |   |
| Electrical                                  |   |
| Fuel Oil                                    |   |
| Natural Gas                                 |   |
|   |   |
| Propane                                     |   |

#### **Calculator Continued**

| Price of Current Fuel       Fuel Information         4.5       (\$ per decatherm)         Annual Use of Current Fuel       6         42,500       (in decatherms)         Projected Price of Wood Fuel       35         35       (\$ per green ton)         Financing       Projected Interest Rate         5       (%)         9       Projected Price of Wood Signature         35       (%) | Fuel Information              |                    |   |
|--|-------------------------------|--------------------|---|
| Price of Current Fuel   4.5   (\$ per decatherm)   Annual Use of Current Fuel   42,500   (in decatherms)   Projected Price of Wood Fuel   35   (\$ per green ton)   Financing   Projected Interest Rate   5   (%)  |                               |                    | Fuel Information  |
| 4.5       (\$ per decatherm)         Annual Use of Current Fuel       42,500         42,500       (in decatherms)         Projected Price of Wood Fuel       35         35       (\$ per green ton)         Financing       Price of Current Fuel         Projected Interest Rate       9         5       (%)  | Price of Current Fuel         |                    | Price of Current Fuel   |
| 4.5       (\$ per decatherm)         Annual Use of Current Fuel       42,500         42,500       (in decatherms)         Projected Price of Wood Fuel       35         35       (\$ per green ton)         Financing       Price of Current Fuel         Projected Interest Rate       Price of Current Fuel         5       (%)  |                               |                    | 6   |
| Annual Use of Current Fuel 42,500 (in decatherms)  Projected Price of Wood Fuel 35 (\$ per green ton) Calculator Contin Financing Projected Interest Rate 5 (%) Projected Price of Wood 35   | 4.5                           | (\$ per decatherm) | Annual Use of Current   |
| Annual Use of Current Fuel   42,500 (in decatherms)   Projected Price of Wood Fuel   35   35   (\$ per green ton)   Financing   Projected Interest Rate   5   (%)   Projected Price of Wood State   42,500   9   |                               |                    | 42,500  |
| 42,500       (in decatherms)       Projected Price of Wood 35         Projected Price of Wood Fuel       35       (\$ per green ton)         35       (\$ per green ton)       Calculator Contin         Financing       Price of Current Fuel       13         Projected Interest Rate       Annual Use of Current       42,500         5       (%)       Projected Price of Wood 35          | Annual Use of Current Fuel    |                    |   |
| 42,500       (in decatherms)       35         Projected Price of Wood Fuel       (\$ per green ton)       Calculator Contin         35       (\$ per green ton)       Fuel Information         Financing       Price of Current Fuel       13         Projected Interest Rate       Annual Use of Current       42,500         5       (%)       Projected Price of Wood       35              |                               |                    | Projected Price of Woo  |
| Projected Price of Wood Fuel<br>35 (\$ per green ton)<br>Financing<br>Projected Interest Rate<br>5 (%)<br>Fuel Information<br>Price of Current Fuel<br>13<br>Annual Use of Current<br>42,500<br>Projected Price of Wood<br>35  | 42,500                        | (in decatherms)    | 35  |
| Financing     Price of Current Fuel       13     13       Projected Interest Rate     Annual Use of Current       5     (%)       Projected Price of Woo       35  |                               |                    |   |
| Financing     13       Projected Interest Rate     Annual Use of Current       5     (%)       Projected Price of Woo       35   |                               |                    | Price of Current Fuel   |
| Projected Interest Rate     13       5     (%)       Projected Price of Woo  | Linguing                      |                    | Frice of Current ruer   |
| Projected Interest Rate Annual Use of Current<br>5 (%) Projected Price of Woo<br>35  | Financing                     |                    | E.C.  |
| 5 (%) 42,500<br>Projected Price of Woo<br>35   |                               |                    | 13  |
| 5 (%) Projected Price of Woo<br>36   | Projected Interest Rate       |                    | 13<br>Annual Use of Current                                     |
| 35   | Projected Interest Rate       |                    | 13<br>Annual Use of Current<br>42,500                           |
|  | Projected Interest Rate 5 (%) |                    | 13<br>Annual Use of Current<br>42,500<br>Projected Price of Woo |

Finish

|   | (in decatherms)                                 |
|---|---|
| Projected Price   | of Wood Fuel                                    |
| 35  | (\$ per green ton)                              |
|   |   |
|   |   |
|   |   |
|   |   |
| alculator C   | continued                                       |
| alculator C   | Continued                                       |
| alculator C<br>Fuel Informati<br>Price of Current                     | ontinued  |
| Fuel Informati<br>Price of Current                                    | continued<br>on<br>t Fuel<br>(\$ per decatherm) |
| Alculator C<br>Fuel Informati<br>Price of Current                     | continued                                       |
| Alculator C<br>Fuel Informati<br>Price of Current                     | ontinued<br>on<br>t Fuel                        |
| Fuel Informati<br>Price of Current<br>13<br>Annual Use of C<br>42,500 | continued                                       |

Calculator Continued

### EXAMPLE 2: Pharma Facility - Ann Arbor, MI

| SITE DETAILS:<br>48.5 mm BTU boiler<br>42.5K dth natural gas<br>\$35/ton wood | \$4.50/dth | \$6/dth  | \$13/dth |
|---|------------|----------|----------|
| Total Project Cost  | \$2.1 M    | \$2.1 M  | \$2.1 M  |
| Simple Payback  | 203 years  | 30 years | 6 years  |
| Existing Fuel Cost  | \$191K     | \$255K   | \$552.5K |
| Proposed Annual Fuel Cost   | \$181K     | \$184K   | \$199K   |
| Annual Savings  | \$10.5K    | \$71K    | \$354K   |
| Annual Cash Flow  | (\$267K)   | (\$207K) | \$76K    |

Finish

### EXAMPLE 3: Auto Plant - Warren, MI

| E-m                              | ail   |
|----------------------------------|---|
| jessi                            | ica.simons@semircd.org  |
| -                                |   |
| Way                              | mey .   |
|                                  |   |
| Fa                               | cility Type   |
| 0                                | Office/Retail   |
|                                  |   |
| ~                                | Detention   |
| 0                                | Education   |
| 0                                | Healthcare  |
| ۲                                | Industry  |
| ò.                               | Power Production  |
|                                  | Residential   |
|                                  | A   |
| ~                                | NOL Applicable  |
|                                  |   |
|                                  |   |
| Bo                               | hined Input of Rollers Currently in Your  |
| Bo<br>Com<br>Facil               | iler Size<br>bined Input of Boilers Currently in Your<br>ity  |
| Bo<br>Com<br>Facil<br>80,0       | iler Size<br>bined Input of Boilers Currently in Your<br>ity<br>00,000 (in BTUs)  |
| Bo<br>Com<br>Facil<br>80.0       | lier Size<br>bined Input of Boilers Currently in Your<br>ity<br>00.000 (in BTUs)  |
| Bo<br>Com<br>Facil<br>80,0       | iler Size bined Input of Boilers Currently in Your ity 00.000 (in BTUs) rrent Fuel Type                                     |
| Bo<br>Com<br>Facil<br>80,0       | iler Size bined Input of Boilers Currently in Your ty 00.000 (in BTUs) rrent Fuel Type Coal                                 |
| Bo<br>Com<br>Facil<br>80.0<br>Cu | Iler Size blined Input of Boilers Currently in Your ty 00.000 (in BTUs) rrent Fuel Type Coal Electorsal                     |
| Bo<br>Com<br>Facil<br>80.0<br>Cu | Iler Size bined Input of Boilers Currently in Your ty 00.000 (in BTUs) rrent Fuel Type Coal Electrical                      |
| Bo<br>Com<br>Facil<br>80.0<br>Cu | Iler Size bined Input of Boilers Currently in Your ty 00.000 (in BTUs) rrent Fuel Type Coal Electrical Fuel Oil             |
| Bo<br>Com<br>Facil<br>80,0<br>Cu | iler Size bined Input of Boilers Currently in Your ty 00.000 (in BTUs) rrent Fuel Type Coal Electrical Fuel Oil Natural Gas |

#### **Calculator Continued**

| Fuel Information                                    |                    |
|---|--------------------|
| Price of Current Fuel                               |                    |
| 3   | (\$ per gallon)    |
| Annual Use of Current F                             | uel                |
| 500,000   | (in gallons)       |
| ,, <b>,</b>   | 1.0.01             |
| 35  | (\$ per green ton) |
| 35  | (\$ per green ton) |
| 35<br>Financing                                     | (\$ per green ton) |
| 35<br>Financing<br>Projected Interest Rate          | (\$ per green ton) |
| 35<br>Financing<br>Projected Interest Rate<br>5 (%) | (\$ per green ton) |

### EXAMPLE 3: Auto Plant - Warren, MI

#### Michigan Wood Energy Report

Estimated Total Project Cost: \$4,800,000.00

| Simpl | e Pay | back: | 4.2 | years |
|-------|-------|-------|-----|-------|
|-------|-------|-------|-----|-------|

| Project Financing Information                |                |
|--|----------------|
| Percent Financed                             | 100%           |
| Amount Financed                              | \$4,800,000.00 |
| Amount of Grants                             | \$0.00         |
| Interest Rate                                | 5%             |
| Term   | 10 Years       |
| Annual Finance Cost - Principal and Interest | \$621,622.00   |

#### Annual Project Costs

| Cash Flow Descriptions                          | Unit<br>Costs | Fuel Source<br>Proportion | Annual Fuel<br>Quantities | Fuel<br>Units | Year 1 Costs   |
|---|---------------|---------------------------|---------------------------|---------------|----------------|
| Estimated Existing Annual Co                    | sts           |                           |                           |               |                |
| Existing Fuel (fuel oil)                        | \$3.00        |                           | 500,000.00                | gallon        | \$1,500,000.00 |
| Estimated Proposed Wood-Fi                      | red Syste     | m Annual Costs            |                           |               |                |
| Wood Fuel (chips)                               | \$35.00       | 95%                       | 7505                      | ton           | \$262,675.00   |
| Existing Fuel                                   | \$3.00        | 5%                        | 25,000.00                 | gallon        | \$75,000.00    |
| Additional Operation and<br>Maintenance Costs   |               |                           |                           |               | \$10,000.00    |
| Total Proposed Annual Costs                     |               |                           |                           |               | \$347,675.00   |
| Annual Cost Savings                             |               |                           |                           | (             | \$1,152,325.00 |
| Annual Finance Cost -<br>Principal and Interest |               |                           |                           |               | \$621,622.00   |
| Net Annual Cash Flow                            |               |                           |                           |               | \$530,703.00   |

#### Your Current Information

This is the information you submitted via the calculator:

- E-mail: jessica.simons@semircd.org
- County: Wayne
- Facility type: Industry
- Combined boiler size: 80,000,000.00 btu
- Current fuel type: Fuel Oil
- Current fuel price: \$3.00
- Annual use of current fuel: 500,000.00 gallons
- Projected wood fuel cost: \$35.00 / ton chips
- Projected interest rate: 5%

| Michigan Wood En                                      | ergy R            | eport                     |                           |               |                |
|---|-------------------|---------------------------|---------------------------|---------------|----------------|
| Estimated Total Project C<br>Simple Payback: 2,3 year | Cost: \$4,8<br>'s | 300,000.00                |                           |               |                |
| Project Financing Informa                             | ation             |                           |                           |               |                |
| Percent Financed                                      | 100%              |                           |                           |               |                |
| Amount Financed                                       | \$4,800,000.00    |                           |                           |               |                |
| Amount of Grants                                      | \$0.00            |                           |                           |               |                |
| Interest Rate   |                   |                           |                           | 5%            |                |
| Term  |                   |                           |                           | 10 Years      |                |
| Annual Finance Cost - Principa                        | al and Inter      | rest                      |                           | \$621,622     | 2.00           |
| Annual Project Costs                                  |                   |                           |                           |               |                |
| Cash Flow Descriptions                                | Unit<br>Costs     | Fuel Source<br>Proportion | Annual Fuel<br>Quantities | Fuel<br>Units | Year 1 Cost    |
| Estimated Existing Annual Co                          | osts              |                           |                           |               |                |
| Existing Eucl (fuel oil)                              | \$5.00            |                           | 500.000.00                | nallon        | \$2 500 000 00 |

| Existing Fuer (ruer on)                         | \$3.00    |              | 500,000.00 | gailon | \$2,500,000.00 |
|---|-----------|--------------|------------|--------|----------------|
| Estimated Proposed Wood-Fi                      | red Syste | m Annual Cos | ts         |        |                |
| Wood Fuel (chips)                               | \$35.00   | 95%          | 7505       | ton    | \$262,675.00   |
| Existing Fuel                                   | \$5.00    | 5%           | 25,000.00  | gallon | \$125,000.00   |
| Additional Operation and<br>Maintenance Costs   |           |              |            |        | \$10,000.00    |
| Total Proposed Annual Costs                     |           |              |            |        | \$397,675.00   |
| Annual Cost Savings                             |           |              |            | <      | \$2,102,325.00 |
| Annual Finance Cost -<br>Principal and Interest |           |              |            |        | \$621,622.00   |
| Net Annual Cash Flow                            |           |              |            |        | \$1,480,703.00 |

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#### Your Current Information

This is the information you submitted via the calculator:

- E-mail: jessica.simons@semircd.org
- County: Wayne
- Facility type: Industry
- Combined boiler size: 80,000,000.00 btu
- Current fuel type: Fuel Oil
- Current fuel price: \$5.00
- Annual use of current fuel: 500,000.00 gallons
- Projected wood fuel cost: \$35.00 / ton chips
- Projected interest rate: 5%

## MICHIGAN WOODENERGY a smart fuel choice

#### What is energy costing you?

Energy costs are a huge burden to Michigan's communities. Most of the fuels used in the state are imported — 100% of the coal, 96% of the oil, and 75% of the natural gas — at a cost of \$18 billion each year to our local economy.

Using wood as a biomass energy fuel source, especially where wood chips are plentiful and cheap, can be one answer for some public and private institutions. In Vermont and several Western states, many schools and public buildings use local wood wastes to fuel their facilities, lowering their fuel costs by as much as 50% while boosting the local economy in the process. Why can't Michigan do the same?



The local, clean, renewable, affordable, **sustainable** fuel choice.

For more information about the Michigan Wood Energy project and/or energy grant opportunities for public institutions, please contact the Southeast MI RC&D Council at 734-761-6722 x 105.

### michiganwoodenergy.org

- Learn more about wood energy
- Use the Wood Energy Calculator to estimate costs and benefits of switching to wood fuel
- See successful projects
- Find technical assistance and funding

See the 2007 report, Exploring Woody Biomass Retrofit Opportunities in Michigan Boiler Operations, which names over 2,000 institutions and industries likely to save money by switching to wood fuel. Your facility may be on the list!

Michigan's wood resources are a smart choice for affordable, renewable, & sustainable energy.

Is wood fuel right for your boiler?

FACILITY MANAGER BIG THREE CORP. 123 AUTO LANE DETROIT, MI

### WHAT MAKES A GOOD SITE FOR A PROJECT?

- 1. ↑ energy demand / ↑ fuel costs
- 2. Appropriate fuel selection: chips, pellets, or cordwood
- 3. System sized correctly for thermal load
- 4. Centralized heating system
- 5. Effective back-up heating system
- 6. Hot water thermal storage
- 7. Local sources for affordable wood fuels
- 8. Space for larger boiler system and fuel storage
- 9. Other ongoing construction or renovation plans
- 10. Adequate staffing for ongoing maintenance
- 11. Potential options for Combined Heat and Power (CHP)
- 12. Potential options for cooling with biomass
- 13. Other energy efficiency activities on site
- 14. Institutional support

Guide courtesy of USDA Forest Service Northeastern Area WERC Wood Energy Technical Assistance Team & Wilson Engineering Services

### **QUESTIONS?**

#### Please contact: Jessica Simons jessica.simons@semircd.org



semircd.org



verdantstewardship.com

This work has been supported by









WOOD EDUCATION AND RESOURCE CENTER



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